

### **Adaptive Control: The Future of HVAC Systems**

Adaptive Photonic Controller: Electronic Commutation of AC Induction Motors with adaptive control features (ACC-ECM+)



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### Smart Heating and Cooling: Adaptive Control



New Concepts for Smart Innovative Heating and Cooling;

Advantageous for new construction and renovation of apartments, condominiums, hotels, senior living facilities, dormitories and office buildings.

## Traditional Heating/Cooling and Air Flow: Variety



					Models			
Component	VP-A-0204	VP-A-0304	VP-A-0404	VP-A-0504	VP-A-0604	VP-A-0804	v	vimer
Nominal Tonnage	0.50	0.75	1.00	1.25	1.50	2.00		2
			СС	OLING PER	FORMANCE		-	
Capacity	6.2	9.3	11.8	15.0	18.0	23.0		
EER (Btuh/W)	13.0	13.8	13.8	16.1	14.5	13.1		8
Entering Water Temp (°F)	86	86	86	86	86	86	-	1
Water Flow (GPM)	1.5	2.5	3.3	3.9	4.5	6.0	A	R VOLI
Rated CFM	280	340	420	540	630	830	FA	N COIL
Defrigerent							EF	N: 50-
type	R-410A	R-410A	R-410A	R-410A	R-410A	R-410A		
Refrigerant charge (oz)	23.5	26.0	25.3	33.5	35.0	38.0	40.0	-40
			HEATING PERFORMANCE					
Capacity (MBTUH)	8.0	11.5	14.5	18.2	21.6	30.0	30.0	3
COP	5.0	5.2	5.0	5.5	5.0	5.0	5.0	5
Entering Water Temp	68	68	68	68	68	68	68	6
Water Flow (GPM)	1.5	2.5	3.3	3.9	4.5	6.0	6.0	7
(/				DIMENSION	S (inches)			
Width (in.)	16	16	16	18	18	18	20	2
Depth (in.)	17	17	17	20	20	20	22	2
Height (in.)	88	88	88	88	88	88	88	8
			OP	ERATING W	EIGHT (Ibs.	)		
Chassis	79	81	83	122	123	132	180	1
Cabinet	133	133	133	153	153	153	173	1
			S	HIPPING WI	EIGHT (Ibs.)			
Chassis	85	87	89	128	129	138	186	1
Cabinet	145	145	145	165	165	165	185	1
			_					

Dimensional Da	ata: 4 Pipe Far	n Coil		
Model				Filter Size
350	20"	20"	82"	24" x 20" x 1"
450	20"	20"	82"	24" x 20" x 1"
650	20"	20"	82"	24" x 20" x 1"
800	20"	20"	82"	24" x 20" x 1"
1000	20"	20"	82"	24" x 20" x 1"
1200	20"	20"	82"	24" x 20" x 1"

COIL: 350-1200 CFM @ 0.5 ESP : 50-120 CFM UP TO 1.0 ESP

FAN COIL: NORMAL ¾ TO 3-TON COOLING NORMAL: 15 MBH TO 84 MBH HEATING

THERMAL PERFORMANCE

Model	Nominal Airflow Rate at 0.4 in. w.g.	Unit Type	Core Type	Defrost Mode	Motor	Recirculation kit	Unit Weight **
H650-FI-N	735 CFM	HRV	Polypropylene	Fan Exhaust	PSC 120 VAC	683900	147 lbs (67 kg)
H650-Fi-P-N	735 CFM	HRV	Polypropylene	Fan Exhaust	PSC 120 VAC	683900	147 lbs (67 kg)
H650A-FI-N	735 CFM	HRV	Aluminum	Fan Exhaust	PSC 120 VAC	683900	147 lbs (67 kg)
H650-FI-EC-N	660 CFM	HRV	Polypropylene	Fan Exhaust	EC 208-230 VAC	683900	147 lbs (67 kg)
H650A-FI-EC-N	660 CFM	HRV	Aluminum	Fan Exhaust	EC 208-230 VAC	683900	147 lbs (67 kg)
E650L-FI-N	645 CFM	ERV	High latent transfer (HLT)	Fan Exhaust	PSC 120 VAC	683900	147 lbs (67 kg)
E650L-FI-EC-N	575 CFM	ERV	High latent transfer (HLT)	Fan Exhaust	EC 208-230 VAC	683900	147 lbs (67 kg)
H1100-FI-N	1245 CFM	HRV	Polypropylene	Fan Exhaust	PSC 120 VAC	683950	204 lbs (93 kg)
H1100A-Fi-N	1245 CFM	HRV	Aluminum	Fan Exhaust	PSC 120 VAC	683950	204 lbs (93 kg)
H1100-Fi-P-N	1245 CFM	HRV	Polypropylene	Fan Exhaust	PSC 120 VAC	683950	204 lbs (93 kg)
H1100-FI-EC-N	1170 CFM	HRV	Polypropylene	Fan Exhaust	EC 208-230VAC	683950	204 lbs (93 kg)
H1100A-FI-EC-N	1170 CFM	HRV	Auminum	Fan Exhaust	EC 208-230 VAC	683950	204 lbs (93 kg)
E1100L-Fi-N	1100 CFM	ERV	High latent transfer (HLT)	Fan Exhaust	PSC 120 VAC	683950	204 lbs (93 kg)
E1100L-FI-EC-N	1000 CFM	ERV	High latent transfer (HLT)	Fan Exhaust	EC 208-230 VAC	683950	204 lbs (93 kg)
H1800-Fi-N	1580 CFM	HRV	Polypropylene	Fan Exhaust	PSC 120 VAC	683960	245 lbs (111 kg)
H1800-Fi-P-N	1580 CFM	HRV	Polypropylene	Fan Exhaust	PSC 120 VAC	683960	245 lbs (111 kg)
H1800-FI-EC-N	2075 CFM	HRV	Polypropylene	Fan Exhaust	EC 208-230VAC	683960	245 lbs (111 kg)
H1800A-Fi-N	1580 CFM	HRV	Auminum	Fan Exhaust	PSC 120 VAC	683960	245 lbs (111 kg)
H1800A-FI-EC-N	2100 CFM	HRV	Aluminum	Fan Exhaust	EC 208-230 VAC	683960	245 lbs (111 kg)
E1800L-FI-N	1380 CFM	ERV	High latent transfer (HLT)	Fan Exhaust	PSC 120 VAC	683960	245 lbs (111 kg)
E1800L-FI-EC-N	1925 CFM	ERV	High latent transfer (HLT)	Fan Exhaust	EC 208-230 VAC	683960	245 lbs (111 kg)

<u>Multiple Models</u> Many varieties of types, sizes, efficiency, capacity, CFM, tonnage, refrigeration type, etc.

- Need simplification or fewer models?

### Main Goals:

- Thermal Comfort
  - Temperature
- Maintain Good Indoor Air Quality
  - Humidity, Moisture, Filtration
- Adequate Ventilation
  - Clean, Fresh Air\*
- Efficiency
  - Less Energy



Satisfy Room Occupant : Comfort Needs of End User

\*Clean, Fresh Air is not always Outside Air



### **Traditional Single Riser Integral Pump Applications**

- The primary distribution system features a single main loop with a decoupled secondary distribution loop for each heat pump unit.
- Upon demand, a circulator pump provides the specified flow to each terminal unit.
- There are no limits on the number of units on a loop.
- Pipe size is determined by the <u>total load</u> and flow requirements of the loops.
- Loops <u>can be split if</u> loading becomes elevated and smaller pipe sizes are preferred. Splitting loops can reduce installation costs, save energy, and decrease pump horsepower requirements.

• Primary loops require only a standard head loss calculation by the designer.

• No special sizing techniques are required for boilers, towers and terminal units.

### Heating and Cooling: Water Source Heat Pumps



Traditional Single Riser units work flexibly with all building types. One loop connected to each separate riser is fully sufficient for most designs. A common configuration is grouping several risers together on low rise projects.



Challenge: "Changing temperatures and conditions"

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Understanding Mixed Water Temperature

A circulating pump contained
 in each unit is matched to the factory-design flow rate,
 ensuring adequate flow for
 each heat pump independent
 of the mixed water
 temperature it encounters.

## Single Unit WSHPs – Changing Temperatures, Conditions

#### **Heating Mode**

In the heating mode, hot refrigerant flows through the air coil. The heat pump supplies warm air to the conditioned space. The heat added to the room air is removed from the water flowing through the coil, plus the rejected compressor heat. (See Figure 1)

#### **Cooling Mode**



The complex variables and changing temperatures can be easily measured, tracked and used to direct the "Adaptive Controller" to optimize the Fan(s), pumps, valves, electric powered devices to change and improve performance.

## Vertical Fan Coils with Energy Recovery (IQ by ALDES)



- IQ by ALDES is an intelligent ERV/HRVintegrated vertical fan coil (VFC) for highrise apartments, condominiums, assisted living, and hotels.
- Combines two traditionally separate systems into one compact and fully integrated heating, cooling, and ventilation solution.
- Decentralized System
  - More Efficient
  - Less Complexity
  - Easier to Install and Operate
  - Less Cost



### Adaptive Photonic Controller (ACC-ECM+)



The Technology:

- Adaptive Climate Controller (ACC) or Adaptive Photonic Controller is a proven "smart control" technology with key features being cost effective, high efficiency, quiet and clean control of air-flow and other load bearing applications.
- Managing these features creates high value products.
- Electronic Commutation of AC Induction Motors with adaptive control features (ACC-ECM+)

#### Introduction:

- Over 40,000 units in operation\*.
- Used in Retrofit and New Construction Projects.
- Used in Original Equipment Manufacturer (OEM) Products (Carrier Corp).
- Utility Incentives through Performance Measures in California, New York, Massachusetts, Vermont, Connecticut (in process).
- Multiple units integrated in:
  - Hospitality Industry (Hotels/Motels).
  - Multi Family Housing Complexes.
  - Assisted Living Facilities.
  - Schools.
  - Universities.
  - Museums

\* Failures: <0.025%

### Control System: Photonic/Analog System Programming



**Uses Analog Control Method** No conversion from Analog to **Digital -> Digital to Analog Direct Sensor(s) Input\*:** Temperature **Humidity**  $O_{2}, CO_{2}$ VDC, IDC, VAC **AC Power** Status etc. **BMS Ready** \*Implemented



### Adaptive Control of HVAC-R Unit: Fan Coil Unit

**Adaptive Control** 



Fan Coil Unit: Measure and track changing conditions to control, operate, optimize and "adapt"

### Adaptive Control of HVAC-R System: PTAC Unit

(ACC-ECM+): AC ECMs with adaptive control



The adaptive controller **runs** the internal fan(s) in continuous but "Adaptive Control" mode that intelligently adapts air flow to match mixed temps of the discharge air with the room, return air.

Improvement of both indoor and outdoor fan motors, compressor and heating element occurs utilizing this continuously dynamic, adaptive smart controller.

HVAC-R - PTAC Unit: Measure and track changing conditions to control, operate, optimize and "adapt"

### Sequence of Operation: Traditional vs. Adaptive Control



### **Tighter Set-Point Control for Better Occupant Comfort**



Since tighter control of room temperature is maintained and stratification effects are reduced, compressor and heating element demand of the packaged heat pump are significantly reduced.

*Improved Indoor User Climate Comfort – key end goal!* 

## Reduced Energy Usage Through Smarter HVAC Operation

#### **Reduces Total HVAC Energy use of Watts:**

- Always reduces total HVAC run time at same temperature!
- Increases the HVAC Off Cycle time!
- Usually reduces the number of HVAC on/off cycles!
- The demand power and energy used is less with the ACC.
- When climate data is factored in the results get even better!
- Adaptive, ramps-up, ramps-down, sensing, tracking, optimizing cycle run times for most HVAC-R systems.

30 - 42% Energy Savings with the ACC control 2.2 - 5.4% Demand Power improvement

#### Cycle Plot at 72\* Set Point:



### Potential Air Flow Applications with Adaptive Control



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Fan Filter Units

### **Energy Saving Calculations**

### Method for Calculating Annual Energy and Peak Coincident Demand Savings

#### Annual Electric Energy Savings:

 $\Delta kWh = \Delta kWh_{Heating} + \Delta kWh_{Cooling}$ 

$$\Delta kWh_{cooling} = units \times \frac{(W_{Baseline} \times ESF_{cooling})}{1,000} \times LF \times EFLHc \times (1 + HVAC_{c})$$

$$\Delta kWh_{Heating} = units \times \frac{(W_{Baseline} \times ESF_{Heating})}{1.000} \times LF \times EFLHh \times (1 - HVAC_c)$$

#### Summer Peak Coincident Demand Savings:

$$\Delta kW = units \times \frac{(W_{Baseline} \times ESF_{Cooling})}{1,000} \times LF \times (1 + HVAC_d) \times CF$$

Where:	
$\Delta \mathrm{kW}h$	= Annual electric energy savings
ΔkW	= Peak coincident demand electric savings
$\Delta therms$	= Annual gas energy savings
units	= Number of measures installed under the program
$\Delta kWh_{Cooling}$	= Annual electric energy savings during the cooling season
$\Delta kWh_{Heating}$	= Annual electric energy savings during the heating season
$W_{Baseline}$	= Baseline HVAC System Wattage; Measured "OR" Calculated Below
$W_{Baseline}$	$= W_{Evaporator} + W_{Condenser} + W_{Compressor}$
$W_{Evaporator}$	= $V_{Nameplate} \times A_{Nameplate} \times PF$
$W_{Condenser}$	$= V_{Nameplate} \times A_{Nameplate} \times PF$
$W_{Compressor}$	$= V_{Nameplate} \times A_{Nameplate} \times PF$
ESF	= Energy Savings Factor
PF	= Motor Power Factor
LF	= Motor load factor
hrs	= Operating hours
EFLHc	= Equivalent Full Load Hours for Cooling from TRM
EFLHf	= Equivalent Full Load Hours for Heating from TRM
HVAC <i>c</i>	= HVAC interaction factor for annual electric energy consumption
HVAC <i>d</i>	= HVAC interaction factor at utility summer peak hour
HVAC <i>g</i>	= HVAC interaction factor for annual natural gas consumption
CF	= Coincidence factor

**Applications with Motor Driven Equipment and Savings Results:** 

- Fan Coils steam, hot water, chilled, both.
  - 20% to > 50% Savings Electricity and Fuel Source.
- Hot Air Furnaces oil, gas, electric.
  - 17% to >35% savings \*Fuel & Electricity.
- Pumps well, pool, sump, others.
  - 15% to > 30% Electricity Savings.
- **Compressors** rotary, reciprocating, scroll.
  - 12% to 50% Electricity Savings.
- Electric stoves, fans, lights, coils.
  - 12% to > 60% Electricity Savings.
- A/C's central, window, split, PTACs.
  - 14% to >44% System Electric Savings, fans, compressor, heater.



### Roof Top Unit with Fan Coils and Adaptive Control



- Typical RTU HVAC system with fan coils using 1/15 to 1/3 hp motors
- Improvements made by upgrading performance of individual Fan Coil Units (FCU)
- Provides net reduction in power consumption for each FCU fan use and valve open/run time.
- Reduction in run time ripples directly to a dramatic reduction of refrigeration loading the chiller or heater components.
- Other connecting FCU system losses are reduced
- Achieves system wide improvement in performance for better thermal comfort, indoor air quality, quiet, energy savings and lowered construction costs: could reduce boiler capacity!

# Adaptive Climate Control Selected Experts and Customers with Documented Savings:

Labs, Experts, Universities, Customers who did independent tests:

- U.S. DOE, NYSERDA, ETL, NYPA, NYS OGS.
- S.U., Clarkson, Texas A&M, MIT, SUNY.
- Carrier, JCI, Air Products, Air Therm, McQuay, Enalysis.

#### Locations and Building Types with Savings Results:

- Hotels, Hospitals, Motels, Restaurants.
- Pre- to High schools, Universities, College Dorms.
- Museums, Libraries, Court Rooms, U.S. Congress.
- Residences Homes, Condos, Multi-Family Housing, Mobile Courts.
- Factories, Office Buildings, Garages, Stores, Bowling Alleys.

## **Core Technology Overview**

### (ACC-ECM+): AC ECMs with adaptive control

- Patented\* Photonic Programmer Encoder (PPE)
  Technology to run at adaptive speeds determined by sensors.
- Uses Photonic Transducers and Graphical Apertures Integrated into Intelligent, Signal and Vector Processors used as Analog Power Controllers.
- Improved Speed Control of AC motors continuously adapts to end-user requirements compared to fixed speed systems.
- Simple, low cost solution that offers adaptive airflow that tracks/follows air temperature.



**FIXED SPEED** 



BLOWER MOTOR 

> Standard Fan & Motor 2D Torque Plot 60 Hz



Dual 2D Fan / Motor Dual Torque slip / Hz

PPP FULL 3D Fan / Motor Speed Torque Control Plot

Adaptive Photonic Controller	Variable Speed Drives	EC Motors (permanent magnet)
Uses photonic wave programming	Uses digital software programming	Uses digital software programming
Analog vector output power	Inverter high frequency, digital switching output power	Digital conversion using opposite magnetic field for switching
Reduced control and power conversion steps - external	Multiple analog/digital, digital/analog control and power conversion - external	Rectifier coverts AC/DC - internal
Lower losses, heat, waste	Losses generate heat, waste (requires heat sinks)	Lower losses, heat
Reduced harmonics	Creates harmonics	Creates harmonics
No special materials	Specialty semiconductors	Rare earth materials and semiconductors
Less complex, compact	High complexity, bulky	High complexity, bulky
Lower cost, low maintenance	High cost, high maintenance	High cost, high maintenance

Adaptive Photonic Controller: Electronic Commutation of AC Induction Motors with adaptive control features (ACC-ECM+)

#### Sine Wave Variable Speed Mechanical Power Power Power AC Motor Variable Frequency Controller Power Conversion Power Conversion Operator Interface

Variable Speed

#### ACC Technology: 3 Wire Install (+ Ground)



Dual Multi 2D Fan / Motor Variable Torque Multi Hz.



### **Features: Reduced Harmonics**



Current Harmonics for powering a FAN VAV with different variable speed drives: Adaptive Climate Control (ACC), Electronically Commuted Motor (ECM) and Variable Digital Drive (Digital) Adaptive Climate Control (ACC-ECM+) Reduces Harmonics from Current and Voltage Distortion:

- ACC Keeps AC Grid and AC Motor Cleaner than ECM and VSDs.
- Variable speed drives and ECMs are well known for reducing power consumption of an electric motor, but....
- ECM and other Digital PWM (Pulse Width Module) products create Noise and Interference Harmonics in current and voltage in motor that can reflect power issues back into the AC Grid and can cause additional challenges.

### Issues with Pulsed Width Modulation

Typical PWM Voltage overshoot (Both High & Low "Ringing") (Note @ VI=460; Vhi=800v; Vlo=237v)





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#### Typical PWM High Speed Switched Current (When motor windings can manage overshoot Voltages)





PWM Voltage overshoot "Ringing" & "Harmonics" (Note @ VI=820v; Vhi=1.71kv -> 109% overshoot)

Chi i

### AC line Power vs. ACC Smart Vector Control Power

### Voltage and Current Overlay for AC Induction Fan Motor



1] AC fan Motor Voltage / Current plot = Full AC Line Power

<u>AC Line Power</u> (Note Significant MOTOR current Lag) Poor Power Factor (PF), Power, Efficiency, etc.

#### 2] AC fan Motor Voltage / Current plot = Full ACC <u>High</u> Power



**Full ACC Control Power (NO MOTOR Current Lag)** Less PF distortion, Less Power Wasted, Braking effect, etc.

#### 3] AC fan Motor Voltage / Current plot = ACC Low Power



ACC High to Low Power Control (MOTOR Volts /Current always In sync) Reduced Harmonics, Noise, Heat, Power Waste at all outputs

# Soft Start achieved by Adaptive Climate Control (ACC-ECM+)

- Innovative method that controls motor current and acceleration.
- Allows the user to select between early, constant or late acceleration/deceleration depending upon the application requirements.
- Adaptive control monitors motor performance by analyzing each start and adjusting accordingly to maintain optimum control.
- ACC lowers overall power usage.



Three examples of fan motor power loads with and without ACC showing in-rush start-up energy (kWD) as well as run energy use (kWh)

### Horse Power, RPM and Torque



#### Horse Power vs. RPM:

- Maximum HP capacity for this 0.3HP motor is 0.85HP
  - 2X rated capacity
- Motor's maximum HP capacity is not at higher motor speeds or rated speed (1070 RPM).
- Point of maximum HP is motors most efficient operating point.
- What if an intelligent motor controller could operate and hold a motor at its optimum operating point across its entire operating range? = maximum efficiency system!
- Setting and maintaining this maximum torque point would produce constant maximum efficiency.
  - **\*\*** This hp profile is w/o a start winding



#### Torque vs. RPM:

- The 1/3HP motor, at its rated 1070RPM, produces a torque of ~20 ft\*lb: only 1/3 of its actual torque capacity!
- Point of maximum torque is the motors point of highest conversion from electrical to mechanical force.
- Maximum torque and maximum horse power is in range of 600 to 780 RPM.
- Provides maximum efficiency and/or maximum power delivery capacity.
- The same can be applied to 1/4 up to 1/2 HP motor applications.

### Core Technology Overview

Graphics showing AC torque control approach is more than simple 2D plots. Note plot migration to determine Vector structure.



### Adaptive Controller:



- 2D Torque Options for Fan & Motor Power Control w/ OPP
- Map to 3D Torque Control: Commutation & Optimization

### Adaptive Controller: Programming Options 3D



This complex surface represents an example of the 3 dimensional (3d) Optically Programmable (OP) capability of OGD's A1Unit-CU's... As illustrated the Power / RPM output response is /can be a result of multiple concurrent inputs.

In this specific example RPM is shown as a function of Air Temperature (x) along with say Ambient / Outdoor or any " $\underline{\alpha}$ " Parameter (z).

Any number of 3d surfaces / curves can be mapped / profiled in the above domain for the A1Unit if properly Op'd...

### Adaptive Controller: Profiles



Standard Coil Profile

**Cool Profile** 

### Adaptive Controller: Temp Profile Programming Options 2D



% of "Line" RPM/CFM	PTAC Cooling Temperature	PTAC Heating Temperature	Hot Air Furnace Temperature	Refrigeration Temperature	Freezer Temperature	Hot Water/ Steam	Other items/ Programmable Parameters
105%	35°	120°	140°	20°	0°	200°	HUMIDITY
95%	40°	?	?	?	?	?	PRESSURE
90%	45°		1	$\mathbf{\wedge}$	1		SPEED
85%	50°					·····	CO2
75%	55°						02
40%	60°		$\downarrow$				0-10v
25%	65°	?	?	?	?	?	4-20mA
0-20%	"Ambient" 72°	72°	72°	38°	10°	72°	

**Current Programming Options** 

### **Basic Photonic (OPP) Programming**



#### **Three Basic Encoder Components:**

- 1. Emitter Input: Converts DC volts to light waves
- 2. Detector Output: Converts light to electricity
- 3. Shutter I/O\*: Rotating disk alters fixed light into "Wave Data"

<u>The three elements become a Opto (Photonic) Program:</u>

- Disk Now becomes a Light Wave (LW) Opto Program (OP1)
- Mask also becomes complementary (LW) Opto Program (OP2)

In addition to Feed Back of "What Happened" now can: Create, Instruct, Control .... "Opto Program" "Feed forward ----> What should happen"

### **Basic Photonic Programming**

Basic way to change the output electric signal is to change the "Fixed OP2-Mask" vector / graphic Program:



All other OPP elements are kept the same but just changing the "Mask" changes the light wave which completely changes the computed output!



### **Basic Photonic Programming**

Two identical OPP paths at 90\* create Sine and Cosine 2D vectors that map a 3D Function:



Two OPP paths at a physical angular displacement using the same disk are signal and vector phased linked such that they form a linked coordinate space = 3D Surface



Parallel 2D Vectors create 3D Photonic Computing and Control

Adaptive Control: The Future of HVAC Systems

### **Patented Photonic Operation provides:**

Electronic Commutation: of AC Induction Motors (AC-ECM+) Power Performance: Smart "Adaptive Approach" Uses: Analog Control Methods Enables: Direct Analog Power-Commutation! Optimized and Enhanced Machines, Units, Systems with Power Operations

**No: AC to DC to AC Power Switching** 

No: Harmonics, EMI, Poor Power Factor, Filters, Chokes, Heat Sinks, etc.

Video: Introduction to ACC (Animation).

Test Results when Integrated with:

- Unit Ventilators.
- Fan Coils.
- Variable Air Volume Units.

https://www.youtube.com/watch?v=HrPloLC\_0L4

### Adaptive Control: Intro to Comfort Pulse (CA Model)



https://youtu.be/7cAHa\_2Rog

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